

Abstract

5 A heel lining for a shoe, in which the material is a nonwoven  
fabric impregnated with a polymer, with a surface weight of 180 to  
350 g/m<sup>2</sup>, and tear propagation resistance values > 15 N in both  
the lengthwise and the crosswise direction. The nonwoven fabric  
is made up of melt-spun, aerodynamically stretched multi-component  
endless filaments, with a titer < 2 dtex, immediately deposited to  
form a nonwoven layer. The multi-component endless filaments,  
10 after preliminary bonding, are split by at least 90% to produce  
supermicro endless filaments with a titer < 0.2 dtex, and are  
bonded.